



NOTES:

- 1. SAND ALL EDGES SMOOTH.
- 2. FULL RADIUS ON EDGES SHOWN
- 3. MIN. BEND RELIEF AS NEEDED
- 4. CONCENTRICITY TO BE .002 TIR
- 5. GRAIN DIRECTION AS SHOWN.
- 6. DO NOT GRIND WELDS SMOOTH

TOLERANCES, UNLESS OTHERWISE NOTED

- 1. HOLE TO HOLE +/- .005
- 2. HOLE DIAMETER +.003, -.000
- 3. HOLE TO EDGES +/- .015
- 4. PART OUTLINE +/- .020

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KCS DEVELOPMENT. ANY REPRODUCTION
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		UNLESS OTHERWISE SPECIFIED:		DATE	NAME	KCS Development		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: +/- 1 deg. BEND +/- 1 TWO PLACE DECIMAL .012 THREE PLACE DECIMAL .005	DRAWN	TK		TITLE: STRAP, CENTER SECTION JOINT		
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5 1982	Q.A.			SIZE DWG. NO. REV B CJS1001 AX		
		MATERIAL	COMMENTS:					
		13 GA. 4130	8 REQUIRED					
NEXT ASSY	USED ON	FINISH						
APPLICATION						SCALE: 1:1 WEIGHT: SHEET 1 OF 1		