



TOLERANCES, UNLESS OTHERWISE NOTED

1. HOLE TO HOLE +/- .005
2. HOLE DIAMETER +.003, -.000
3. HOLE TO EDGES +/- .015
4. PART OUTLINE +/- .020

NOTES:

1. SAND ALL EDGES SMOOTH.
2. FULL RADIUS ON EDGES SHOWN
3. MIN. BEND RELIEF AS NEEDED
4. CONCENTRICITY TO BE .002 TIR
5. GRAIN DIRECTION AS SHOWN.

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		UNLESS OTHERWISE SPECIFIED:		DATE	NAME	KCS Development	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: +/- 1 deg. BEND +/- 1 TWO PLACE DECIMAL .012 THREE PLACE DECIMAL .005		DRAWN	TK		
		INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5 1982		CHECKED		TURNBUCKLE FITTING	
		MATERIAL 12 GA. 4130		ENG APPR.		SIZE	
NEXT ASSY	USED ON	FINISH		MFG APPR.		DWG. NO.	
APPLICATION				Q.A.		TBF9001	
				COMMENTS:		REV	
				4 REQUIRED		AX	
						SCALE: 1:1	WEIGHT:
						SHEET 1 OF 1	