



NOTES:

1. SAND ALL EDGES SMOOTH.
2. FULL RADIUS ON EDGES SHOWN
3. MIN. BEND RELIEF AS NEEDED
4. CONCENTRICITY TO BE .002 TIR
5. GRAIN DIRECTION AS SHOWN.

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
KCS DEVELOPMENT. ANY REPRODUCTION
IN PART OR AS A WHOLE WITHOUT THE
EXPRESS WRITTEN PERMISSION OF:
KCS DEVELOPMENT
IS STRICTLY PROHIBITED.

TOLERANCES, UNLESS OTHERWISE NOTED

1. HOLE TO HOLE +/- .005
2. HOLE DIAMETER +.003, -.000
3. HOLE TO EDGES +/- .015
4. PART OUTLINE +/- .020

		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: +/- 1 deg. BEND +/- 1 TWO PLACE DECIMAL .012 THREE PLACE DECIMAL .005		DATE	NAME	KCS Development			
			DRAWN	TK					
			CHECKED			TITLE: TURNBUCKLE FITTING			
			ENG APPR.						
			MFG APPR.						
		INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5 1982	Q.A.			SIZE DWG. NO. REV			
		MATERIAL	COMMENTS: 4 REQUIRED						
		12 GA. 4130							
NEXT ASSY	USED ON	FINISH				B		TBF9001	A
APPLICATION						SCALE: 1:1		WEIGHT:	SHEET 1 OF 1